

Date: Monday, 23/03/2009 7:44:07 AM
 User: Melanie Fauteux

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : REWORK
Job Number : 46633	
Estimate Number : 10804	
P.O. Number :	Part Number : PB6743001239
This Issue : 23/03/2009 S.O. No. :	Drawing Number : REWORK
Prsht Rev. : NC	Project Number :
First Issue : / / Type : LARGE FAB ASSY	Drawing Revision :
Previous Run : 00015	Material :
Written By :	Due Date : 23/03/2009 Qty: , 2 Um: Each
Checked & Approved By : <u>MF 09-03-23</u>	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PB6743001239	Square Tube
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
 Square Tube

41909

MF 09-03-23

2.0	PB6743001225	Bushing
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)
 Bushing

44988, 18

EL

9-3-24

3.0	PB6743001223	Square Cap
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
 Square Cap

44000

EL

9-3-24

4.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
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Comment: LARGE FABRICATION RESOURCE 1
 1- Weld assembly as per dwg

EL

9-3-24

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
 1- grind weld flush
 2- deburr

EL 9-3-24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: REWORK

Job Number: 46633

Part Number: PB6743001239

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC10

VISUAL INSPECTION OF GROUND WELDS



Comment: VISUAL INSPECTION OF GROUND WELDS

S 09/03/24 (X2)

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 09/03/24 (X2)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

(X2)

ID AND STOCK UNDER NEW BATCH NUMBER

9/3/24

(X2)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/03/25 (X2)

Job Completion



MF
09-03-05

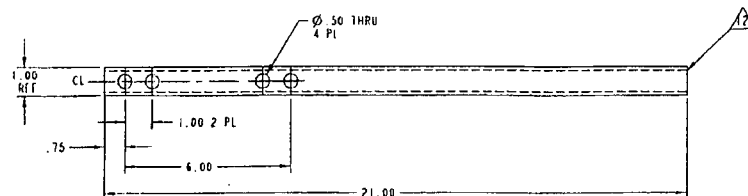
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

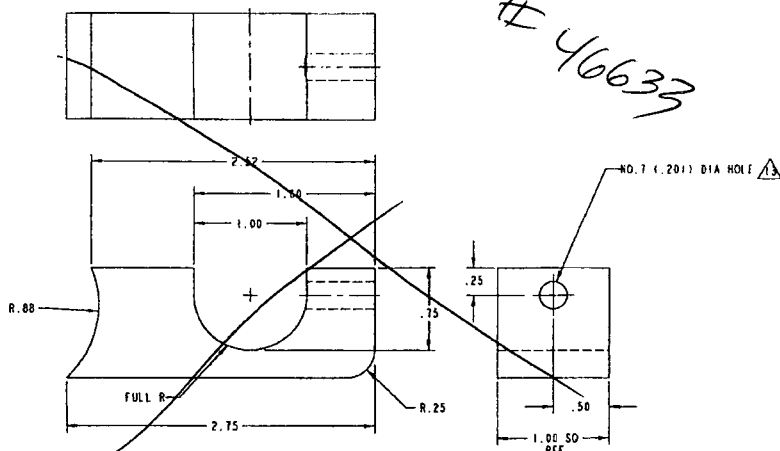
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



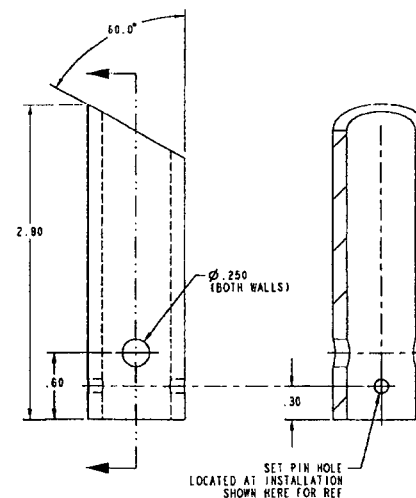
① -239 SQUARE TUBE 1/2" x 1/2"
 MATL: 1.00 50 Y 125 WALL, 6061-T6
 QQ-A-200/8
 SCALE 0.500



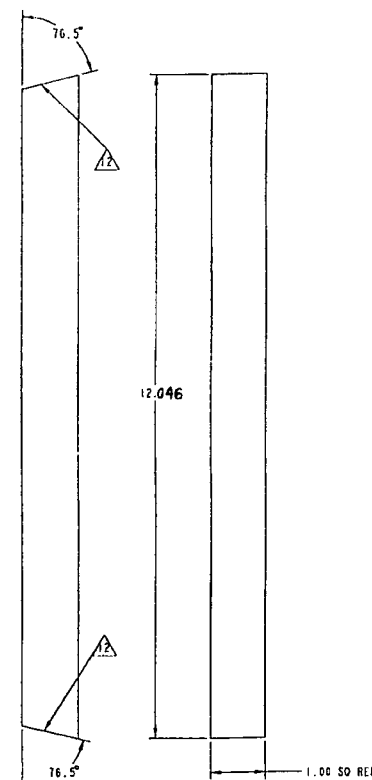
241 TUBE DETENT CLIP H
40
MATL: 1.00 SO, 6061-T6
OO-A-200/8
SCALE 2.000
SUPERCE

~~SUPERCEDED BY~~

① D3440-9



① -243 TUBE HANDLE EXTENSION
MATERIAL: .875 OD X .125 WALL, 6061-T6
QQ-A-200/8
SCALE 2.000



① - 139 SQUARE TUBE

MATL: 1.00 SQ X .125 WALL, E061-T6

00 A-200/8

SCALE 1.000

PREMIER AVIATION, INC			
2021 Aviation Parkway, Grand Prairie, Texas 75052			
SIZE	CODE	IDENT NO	DOC NO
D	OSUV8	B67-43001	B
SCALE:	RE	INSTR	21. or 44

ORIGINAL